



COMMUNICATION. COMFORT. SIMPLY GREAT.

UNIVERSAL OVEN U
PASS-THROUGH OVEN UF TS
PARAFFIN OVEN UNPA
VACUUM OVEN VO
MADE IN GERMANY.

www.memmert.com







Simply boundless. Boundlessly simple.

Drying, heating, ageing, testing, sterilising, burning-in, curing, storing.

From very small to very large! 32 litres or 1060 litres chamber volume? Standard applications or high demand for functionality, programming and documentation? In any case, all Memmert heating and drying ovens feature user-friendliness and state-of-the-art communication interfaces as a basic. Each individual appliance complies with the strict requirements of DIN 12880:2007-05 and is equipped with a maximum of safety functions.

Drying, burning-in, ageing, vulcanising, degassing, curing, burn-in testing, conditioning, heated storage PASS-THROUGH OVENS UF TS PAGE 10 - 14 In-line curing and tempering PARAFFIN OVENS UNpa PAGE 15 - 20 Tempering of embedding media like paraffin and wax VACUUM OVENS VO PAGE 21 - 27 Drying, burning-in, ageing, curing, degassing, conditioning, oxygen-free storing

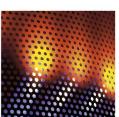


Universal Oven UN and UF with SingleDISPLAY
Universal Oven UNplus and UFplus with TwinDISPLAY
Natural convection or forced air circulation
AtmoCONTROL software

Model sizes: 30 / 55 / 75 / 110 / 160 / 260 / 450 / 750 / 1060 +20 °C up to +300 °C

UNIVERSAL OVEN U The all-round genius among the heating ovens covers a multitude of applications, ideally at temperatures above +50 °C. Without compromises! Thanks to two model variants and nine sizes, optionally with natural or forced convection, industry, science and research institutes will find a heating and drying oven which combines top precision and safety with optimal operating comfort.





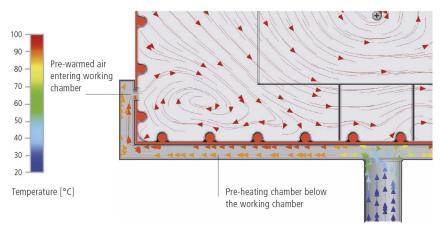
Defined and programme-controlled fan speed

Air exchange rates and air flap position can be controlled electronically at the ControlCOCKPIT. More inlet and outlet openings lead to a higher air exchange and reduced drying times. Various applications recommend or even require controlled ventilation. When drying powder, sand or corn, reducing the ventilation prevents undesired swirls.

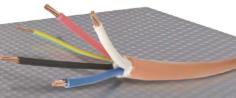
Other applications like testing of wires or cables demand for defined air exchange rates. UFplus appliances feature easy programming of temperature and air exchange rates with the AtmoCONTROL software.

Fresh air is preheated

Temperature deviations caused by fresh air can influence sample characteristics or prolong drying. In Memmert universal ovens, the fresh air is therefore fed through a pre-heating chamber and introduced into the working chamber.



Air supply from outside



UNIVERSAL OVENS U

according to DIN 12880:2007-05, EN 61010-1 (IEC 61010-1), EN 61010-2-010

Standard units are safety-approved and bear the test marks: C €







Interior: Stainless steel, material 1.4301 (ASTM 304), with

all-round deep-drawn ribs to integrate the large-area heating with ceramic-metal sheath

Textured stainless steel, rear zinc-plated steel, intuitively operated SingleDISPLAY or TwinDISPLAY (TFT colour display) with touchscreen, fully insulated Housing:

stainless steel door, (from size 450 two leaves)

Admixture of pre-heated fresh air by electronically adjustable air flap Fresh air:

Mains cable with plug (German type) CEE plug for 400 V Connection:

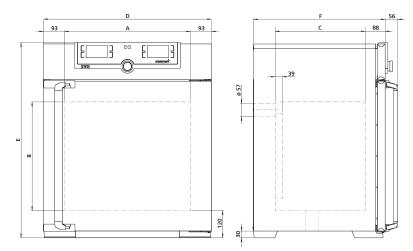
4 feet; sizes 450, 750 and 1060 mounted on lockable castors Installation:

Interfaces:





USB: only TwinDISPLAY



Model sizes/Descrip	ption		30	55	75	110	160	260	450	750	1060	
Stainless steel	Volume	approx. l	32	53	74	108	161	256	449	749	1060	
interior	Width	(A) mm		400		5	60	640		1040		
	Height	(B) mm	320	400	560	480	720	800	720	720 120		
	Depth (less 39 mm for fan)	(C) mm	250	3.	30	4	00	500	6	00	850	
	Max. number of grids/shelves	number	3	4	6	5	8	9	8	1	4	
	Max. loading per grid/shelf	kg				20			30			
	Max. loading of chamber	kg	60	80	120	175	210		3	00		
	Max. loading per slide-in drip tray	kg		1,5			3	4		8		
	Max. loading per bottom drip tray	kg		1,5			3	4	8			
Textured stainless	Width	(D) mm		585		7-	45	824		1224		
steel exterior	Height (size 450, 750, 1060 with castors)	(E) mm	704	784	944	864	1104	1183	1247	17	'20	
	Depth (without door handle, depth of handle +56 mm)	(F) mm	434	5	14	5	84	684	784		1035	
Standard equipment	Stainless steel grids, electropolished	number		1				2				
	Standard works calibration certificate (measuring point chamber center)	°C					+160					
Temperature	Working temperature range	°C		at least	5 (UN/UNpl	us) or 10 (UF	-/UFplus) ab	ove ambien	t temperatur	e to +300		
·	Setting temperature range	°C	+20 to +300									
	Setting accuracy	°C				up to 99	.9: 0.1 / fror	n 100: 0.5				
Further data	Electrical load at 230 V. 50/60 Hz	approx. W	1600	2000	2500	2800	3200	3400		-		
	Electrical load at 115 V, 50/60 Hz	approx. W	1600	1700			300			_		
	Electrical load at 400 V and 3 x 230 V w/o neutral, 50/60 Hz	approx. W				-			5800	70	000	
Packing data	Net weight	approx. kg	45	57	66	74	96	110	161	217	252	
ŭ	Gross weight (packed in carton)	approx. kg	61	76	85	99	122	161	227	288	416	
	Width	approx. mm	660	7.	30	8	30	930	13	330	1370	
	Height	approx. mm	890	950	1130	1050	1300	1380	1440	1910	1970	
	Depth	approx. mm	650	6	70	8	00	930	10)50	1300	
Universal Ovens			UN30	UN55	UN75	UN110	UN160	UN260	UN450	UN750	_	
U = Universal O	lven		UN30plus	UN55plus						UN750plus	-	
N = Natural con	· - · ·		UF30	UF55	UF75	UF110	UF160	UF260	UF450	UF750	UF106	
F = Forced air c plus = Model with			UF30plus	UF55plus	UF75plus	UF110plus	UF160plus	UF260plus	UF450plus	UF750plus	UF1060p	

Options	30	55	75	110	160	260	450	750	1060			
Voltage 115 V, 50/60 Hz			X	2				-				
Extended overtemperature protection by additionally integrated Pt100 sensor for independent temperature monitoring for models with SingleDISPLAY					A6							
Full-sight glass door (4-layer insulating glass) Temperature-range up to max. +250 °C					В0							
Full-sight glass door (4-layer insulating glass borsilicat) Temperature-range up to max. +300 °C	B1											
Chamber modification for the application of reinforced perforated stainless steel shelves or stainless steel grids (bearing rails mounted in the working chamber) - includes replacement of standard grids by reinforced grids (standard with 1060)				-			K 1		-			
Fresh-air filter (filtration efficiency 80 %) mounted at the appliance bottom (for UF/UFplus, for sizes requires 30 - 260 castor frame R9 or subframe)					R8							
Interior lighting for observing the load					R0							
Interior socket (can only be ordered with limited temperature range - max. +70 °C), ampacity 230 V, 2.2 A, can be switched off with the On/Off switch, cannot be switched individually, moisture tight IP68 (option A8 necessary)					R3							
Interior nearly gastight - technical clarification required for combination with other options					K2							
Interior nearly gastight with possibility for gas inlet/outlet through 2 tubes with ball valves - technical clarification required for combination with other options					K3							
Entry port, 23 mm clear diameter, left centre/centre for introducing connections at the					F0							
side, can be closed by flap,					F1 F2							
standard positions right centre/ten					F3							
Entry port, 23 mm clear diameter, left					F4							
can be closed by flap, in special right positions (please state location)					F5 F6							
Entry port, 14 mm clear diameter, can be closed by flap, in special					D6							
positions in the back wall (please state location) Entry port, 38 mm clear diameter, can be closed by flap, in special					F7							
positions in the back wall (please state location) Entry port, 57 mm clear diameter, can be closed by flap, in special												
positions in the back wall (please state location; not possible for UF/UFplus size 30-75)					F8							
Entry port, 100 mm clear diameter, can be closed by flap, in special positions in the back wall (please state location; not possible for UF/UFplus size 75)	-					F9						
4 - 20 mA current loop interface (0 to +310 °C = 4 - 20 mA) Temperature controller, actual value Temperature of a Pt100 sensor positioned flexibly in chamber for external temperature monitoring (max. 1 SingleDISPLAY, max. 3					V3 V6							
TwinDISPLAY) - price per sensor Fan speed monitoring with switching off the heating and with alarm					V4							
in case of failure (for UFplus) Works calibration certificate for 3 temperatures: +100, +160, +220 °C					D00128							
Works calibration certificate for one (freely selectable) temperature value according to customer specification					D00109							
Door with lock and key (safety lock)					В6							
Door hinged on the left Potential-free contact for combination error message (e.g. supply			В	8				-				
failure, sensor fault, fuse)					Н6							
Potential-free contact (24 V/2 A) with socket, for signal generation, controlled by programme segment, for free-selectable functions to be activated (e.g. activation of audible and visual signals, exhaust motors, fans, stirrers, etc.). Only for units with TwinDISPLAY					H72							
Process-dependent programmable door lock (only for units with TwinDISPLAY)					D4							
Door-open-recognition (only for units with TwinDISPLAY)					V5							
Flexible Pt100 temperature sensor, positioned flexibly in chamber or load, for local temperature measurement (up to 1 additional sensor is possible). The measured temperature will be indicated on the display, recorded in the integral data store, and can be documented via the AtmoCONTROL software					Н8							
MobileALERT, notification by SMS in case of any error or alarm of the device (requires option H6)					C3							



Pass-through oven UF TS with TwinDISPLAY Forced convection AtmoCONTROL standard software

Model sizes: 160 / 260 / 450 / 750 +20 °C to +250 °C

PASS-THROUGH OVEN UF TS Pass-through ovens UF TS are based on a standard heating oven and feature all technological highlights like product specific heating and perfectly adjusted control technology. The additional option of alternate door locking protects against contamination and, thanks to the split unit lid, access to all electronic components is possible at all times, despite a possible fixed wall installation.





Material lock with precise temperature control

The advantages of the Memmert drying oven with pass-through possibility always come into play when samples are to be transported without contamination.

It is the ideal material lock between the grey room and the cleanroom, and contamination during sample transport is reduced. The Memmert pass-through oven is equipped with a special air circulation system: the supply air takes place in the cleanroom and the exhaust air takes place in the grey room.

The pass-through oven UFTS is based on the Memmert standard heating oven UFplus and guarantees precision and thermal safety, especially when working in the clean room.



PASS-THROUGH OVENS UF TS

according to DIN 12880:2007-05, EN 61010-1 (IEC 61010-1), EN 61010-2-010

Standard units are safety-approved and bear the test marks: $\,$ C \in $\,$ ENI



Interior: Stainless steel, mat. 1.4301 (ASTM 304), with all-

round deep-drawn ribs to integrate the large-area heating with ceramic-metal sheath

Housing:

Textured stainless steel, intuitively operated TwinDISPLAY (TFT colour displays) with touchscreen, fully insulated stainless steel door on both sides (from model size 450 two leaves), pass-through

Admixture of pre-heated fresh air by electronically adjustable air flap Fresh air:

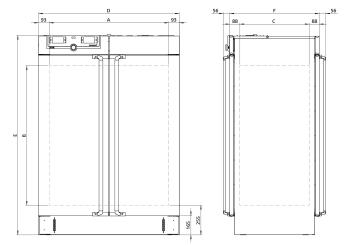
Mains cable with plug (German type) (CEE plug for 400 V) Connection:

Installation:

Interfaces:







Model sizes/Descrip	otion		160	260	450	750	
Stainless steel	Volume	approx. l	161	256	449	749	
interior	Width	(A) mm	560	640	10	140	
	Height	(B) mm	720	800	720	1200	
	Depth	(C) mm	400	500	6	00	
	Max. number of grids/shelves	number	8	9	8	14	
	Max. loading per grid/shelf	kg	2	0	3	0	
	Max. loading of chamber	kg	210		300		
	Max. loading per slide-in drip tray	kg	3	4		8	
	Max. loading per bottom drip tray	kg	3	4		8	
Textured stainless	Width	(D) mm	745	825	12	24	
steel exterior	Height	(E) mm	1233	1314	1233	1714	
	Depth (without door handle, depth of handle 2x +56 mm)	(F) mm	582	682	7	82	
Standard	Stainless steel grids, electropolished	number			2		
equipment	Standard works calibration certificate (measuring point chamber center)	°C		+160			
Temperature	Working temperature range	°C	at least	at least 10 above ambient temperature +250			
	Setting temperature range	°C		+20 to	o +250		
	Setting accuracy	°C	up	to 99.9: 0.1	/ from 100:	0.5	
Further data	Electrical load at 230 V, 50/60 Hz	approx. W	3200	3400		-	
	Electrical load at 115 V, 50/60 Hz	approx. W	18	00		-	
	Electrical load at 400 V and 3 x 230 V w/o neutral, 50/60 Hz	approx. W		-	4800	5000	
Packing data	Net weight	approx. kg	120	138	213	260	
J	Gross weight (packed in carton)	approx. kg	146	189	279	331	
	Width	approx. mm	830	930			
	Height	approx. mm	1300	1380	1450	1920	
	Depth	approx. mm	800	930	10	150	
Order No. Pass-Th	rough Ovens		UF160TS	UF260TS	UF450TS	UF750T	

Options		160	260	450		750		
Voltage 115 V, 50/60 Hz		X	(2		-			
Full-sight glass door (4 layer insulating glass) - extra c	cost per side - Temperature-range up to max. +250 °C		ВС)				
Chamber modification for the application of reinforced grids (bearing rails mounted in the working chamber) reinforced grids		- K1						
Entry port, 23 mm clear diameter, for introducing connections at the side, can be closed by flap, standard positions	left centre/centre left centre/top right centre/centre right centre/top	p F1 e F2						
Entry port, 23 mm clear diameter for introducing connections at the side, can be closed by flap, in special positions (please state location)	left right							
Locking mechanism to prevent simultaneous opening installation (requires option V5)		D5	5					
4 - 20 mA current loop interface (0 to +260 °C = 4 - 20 mA)	Temperature controller, actual value Temperature of a Pt100 sensor positioned flexibly in chamber for external temperature monitoring (max. 3) - price per sensor		V3 V6					
Fan speed monitoring with switching off the heating a	and with alarm in case of failure		V	ļ				
Works calibration certificate for 3 temperatures: +100	, +160, +220 °C		D001	128				
Works calibration certificate for one (freely selectable) specification	temperature value according to customer	D00109						
Door with lock (safety lock); per side		В6						
Door hinged on the left; price per side		В8 -						
Potential-free contact for combination error message ((e.g. supply failure, sensor fault, fuse)		He	5				
Potential-free contact (24 V/2 A) with socket, for signal generation, controlled by programme segment, for free-selectable functions to be activated (e.g. activation of audible and visual signals, exhaust motors, fans, stirrers, etc.); max. 2 contacts on 1-phase appliances	2 contacts	ts H72						
Process-dependent electromagnetic door lock (both sides)			D4	1				
Door-open-recognition; per side			V	5				
Flexible Pt100 temperature sensor, positioned flexibly measurement (up to 1 additional sensor is possible). display, recorded in the integral data store, and can b	The measured temperature will be indicated on the	e H8						
MobileALERT, notification by SMS in case of any error or alarm of the device (requires option H6)			C3	}				
Temperature restriction; Temperatures: +60, +70, +80 indicate upon ordering)	0, +95, +100, +120, +160, +180 or +200 °C (Please		AS.	3				

Accessories	160	260	450	750
Stainless steel grid, electropolished	E20165	E28891	E20	182
Reinforced stainless steel grid, electropolished, max. loading 60 kg; with guide bars and fixing screws (requires option K1). Please consider max. loading of chamber		- B32		190
Perforated stainless steel shelf	B00325	B29725	B00	328
Reinforced stainless steel shelf, max. loading 60 kg; with guide bars and fixing screws (requires option K1). Please consider max. loading of chamber		-	B32	191
Stainless steel slide-in drip tray, 15 mm rim (may affect the temperature distribution, not in connection with option K1)	E02073	E29726	E02	075
Stainless steel slide-in drip tray, 15 mm rim, with guide bars and fixing screws (may affect the temperature distribution, only in connection with option K1)		-	B32	763
Stainless steel bottom drip tray, 15 mm rim (may affect the temperature distribution, not in connection with option K1)	B04359	B29722	B04	362
Stainless steel bottom drip tray, 15 mm rim (may affect the temperature distribution, only in connection with option K1)			B34055	
Flush-fit unit set (stainless steel frame covering gap between oven and wall opening), without air slots - technical clarification required	B33204	B33205	B33206	B33207
Guarantee extension by 1 year	GA1Q5		GA2Q5	
USB-Ethernet adapter		E06	192	
Ethernet connection cable 5 m for computer interface		E06	189	
USB User-ID stick (with User-ID licence): Oven-linked authorisation licence (User-ID-programme) on Memory-stick, prevents undesired manipulation by unauthorised third parties. When reordering please specify serial number		B33	3170	
Set of height adjustable feet (4 pcs)	B29	768	-	
FDA conforming software AtmoCONTROL (FDA edition). Meets the requirements for the use of electronically stored data sets and electronic signatures as laid down in Regulation 21 CFR Part 11 of the US Food and Drug Administration (FDA). Base licence for the control of one unit. Respective IQ/OQ documents available in German and English language (without surcharge)		FD/	AQ1	
Integration of additional units (up to max. 31 units) into an already existent FDA-software licence		FDA	AQ2	
DAkkS calibration for one free-selectable temperature value according to method C (DKD-R 5-7)		E39	696	
DAkkS calibration for further temperature values according to method C (DKD-R 5-7)		E39	697	
IQ document with device-specific works test data, OQ/PQ check list as support for validation by customer		D00)124	
IQ/OQ document with device-specific works test data for one free-selectable temperature value, incl. temperature distribution survey at Memmert for 27 measuring points to DIN 12880:2007-05. PQ check list as support for validation by customer. 305 € for further temperature values		D00)127	
On-site IQ/OQ for a freely selectable temperature value, including temperature distribution survey for 27 measuring points to DIN 12880: 2007-05 (excluding travel costs, not subject to discount, GER, AT, FR only)		DLC)100	

Accessories	160	260	450	750		
Extension of DLQ100 by an additional freely selectable temperature value (not subject to discount)		DLQ100A				
Individual on-site Performance Qualification (PQ)	DLQ200					
Maintenance UIS - carrying out and documentation according to Memmert maintenance plan (excluding travel costs, not subject to discount, GER, AT, FR only)	S00311					
Maintenance contract UIS - carrying out and documentation according to Memmert maintenance plan, minimum duration 3 years (excluding travel costs, not subject to discount, GER, AT, FR only)	S00311J					
Calibration of one freely selectable temperature value (excluding travel costs, not subject to discount, GER, AT, FR only)	S00205					
Calibration of an additional temperature value (not subject to discount)		S00	215			

PERSONAL NOTES

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Paraffin oven UNpa with TwinDISPLAY AtmoCONTROL software

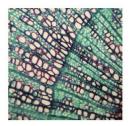
Model sizes: 30 / 55 / 75 / 110 / 160 +20 °C to +80 °C

PARAFFIN OVEN UNpa Five model sizes, five times high-precision temperature control of the embedding medium paraffin in science and research. The range of functions and thermal safety of paraffin ovens UNpa are designed specifically for absolutely reliable sample preparation in the laboratory. The benefits for the user: an optimal cost/benefit ratio for an appliance that guarantees, for many years, precise and even temperature control for embedding media without any loss in quality whatsoever.



Safe warming of paraffin

Thanks to its high capillarity, liquid paraffin is an ideal embedding medium. This property, however, may lead to oily residue in tiny cavities. For this reason, the interior chamber of paraffin ovens UNpa is designed almost gas tight. There is definitely no danger of ignition of residue or damage to mechanical and electronic components.



Absolutely uniform temperature distribution

Due to the almost gas tight chamber, no outside air is exchanged. Therefore, the advantages of the uniform temperature distribution by the large surface all-round heating system applied in Memmert heating ovens come fully into play. Also without forced convection, the perfect interaction of the control system and heating unit ensures unparalleled temperature homogeneity and stability.



Air flow with natural convection



PARAFFIN OVENS UNpa

according to DIN 12880:2007-05, EN 61010-1 (IEC 61010-1), EN 61010-2-010

Standard units are safety-approved and bear the test marks: C € 🚉 ເພື່ອເຮື







Interior:

Stainless steel, material 1.4301 (ASTM 304), with all-round deep-drawn ribs to integrate the largearea heating with ceramic-metal sheath, nearly gastight

Housing:

Textured stainless steel, rear zinc-plated steel, intuitively operated TwinDISPLAY (TFT colour display) with touchscreen, fully insulated stainless steel door

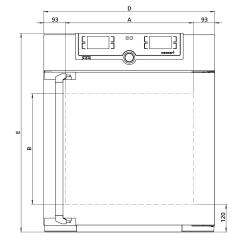
Mains cable with plug (German type) Connection:

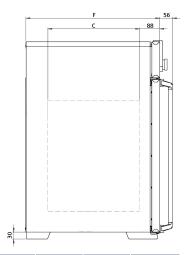
Installation: 4 feet

Interfaces:









Model sizes/Descrip	otion		30	55	75	110	160	
Stainless steel	Volume	approx. l	32	53	74	108	161	
interior	Width	(A) mm		400		50	60	
	Height	(B) mm	320	400	560	480	720	
	Depth	(C) mm	250	33	30	4	00	
	Max. number of grids/shelves	number	3	4	6	5	8	
	Max. loading per grid/shelf	kg			20			
	Max. loading of chamber	kg	60	80	120	175	210	
	Max. loading per slide-in drip tray	kg		1.5			3	
	Max. loading per bottom drip tray	kg		1.5			3	
Textured stainless	Width	(D) mm		585		7.	45	
steel exterior	Height	(E) mm	704	784	944	864	1104	
	Depth (without door handle, door handle +56 mm)	(F) mm	434	514		5	84	
Standard	Stainless steel grids, electropolished	number	•	1		2		
equipment	Standard works calibration certificate (measuring point chamber center)	°C			+80			
Temperature	Working temperature range	°C	at least 5 above ambient temperature to +80				+80	
	Setting temperature range	°C			+20 to +80)		
	Setting accuracy	°C			0.1			
Further data	Electrical load at 230 V, 50/60 Hz	approx. W	1600	2000	2500	2800	3200	
	Electrical load at 115 V, 50/60 Hz	approx. W	1600	1700		1800		
Packing data	Net weight	approx. kg	45	55	66	75	96	
	Gross weight (packed in carton)	approx. kg	61	74	85	100	122	
	Width	approx. mm	660	73	30	8:	30	
	Height	approx. mm	890	950	1130	1050	1300	
	Depth	approx. mm	650	67	70	8	00	
Order No. Paraffir	Ovens		UN30pa	UN55pa	UN75pa	UN110pa	UN160pa	

Ontions		30	55		75	110		160
Options		30	33			110		100
Voltage 115 V, 50/60 Hz					X2			
Full-sight glass door (4-layer insulating glass)					В0			
Entry port, 23 mm clear diameter, for	left centre/centre	FO FO						
introducing connections at the side, gastight, can be closed by flap and silicone stopper,	left centre/top				F1			
standard positions - technical clarification	right centre/centre				F2			
equired	right centre/top	pp F3						
Entry port, 23 mm clear diameter, gas tight,	left				F4			
can be closed by flap and silicone stopper, in	right				F5			
special positions (please state location) - echnical clarification required	rear				F6			
Entry port (silicone), 40 mm clear diameter, gas tigl positions at the back (please state location) - techn					F7			
4 - 20 mA current loop interface (0 to +90 °C =	Temperature controller, actual value			,	V3			
4 - 20 mA)	Temperature of a Pt100 sensor positioned flexibly in chamber for external temperature monitoring (max. 3) - price per sensor				V6			
Gas inlet/outlet through 2 tubes with ball valves - technical clarification required for combination with other options					K3			
Works calibration certificate for 3 temperatures: +3	7, +52, +70 °C			D0	0126			
Works calibration certificate for one (freely selectab specification	le) temperature value according to customer	D00109						
Door with lock and key (safety lock)		B6						
Door hinged on the left		B8						
Potential-free contact for combination error messag	e (e.g. supply failure, sensor fault, fuse)	H6						
Potential-free contact (24 V/2 A) with socket, for signal generation, controlled by programme segment, for free-selectable functions to be activated (e.g. activation of audible and visual signals, exhaust motors, fans, stirrers, etc.)	2 contacts			ŀ	172			
Process-dependent programmable door lock					D4			
Door-open-recognition				,	V5			
Flexible Pt100 temperature sensor, positioned flexibly in chamber or load, for local temperature measurement (up to 1 additional sensor is possible). The measured temperature will be indicated on the display, recorded in the integral data store, and can be documented via the AtmoCONTROL software			Н8					
MobileALERT, notification by SMS in case of any error or alarm of the device (requires option H6)					C3			
Castor frame (2-part), height 140 mm					R9			
Accessories			3	0	55	75	110	160
				004				

Accessories	30	55	75	110	160
Stainless steel grid, electropolished	E28884 E20164 E20165			165	
Perforated stainless steel shelf	B29727 B03916 B0032			325	
Stainless steel slide-in drip tray, 15 mm rim (may affect the temperature distribution)	E02070	E02	.072	E02	073
Stainless steel bottom drip tray, 15 mm rim (may affect the temperature distribution)	B04356	B04	358	B04	359
Wall bracket for wall mounting	B29755	B29756	B29757	B29758	B29759
Guarantee extension by 1 year			GA1Q5		
USB-Ethernet adapter			E06192		
Ethernet connection cable 5 m for computer interface			E06189		
USB User-ID stick (with User-ID licence): Oven-linked authorisation licence (User-ID-programme) on Memory-stick, prevents undesired manipulation by unauthorised third parties. When reordering please specify serial number			B33170		
Set of height adjustable feet (4 pcs)			B29768		
Stacking set (4 pcs) for stacking of appliances of same size		B29	744		-
Flush-fit unit (stainless steel frame covering gap between oven and wall opening), with air slots	B29728	B29730	B29732	B29734	B29736
Flush-fit unit (stainless steel frame covering gap between oven and wall opening), without air slots	B29729	B29731	B29733	B29735	B29737
Subframe, adjustable in height (size 30 to 75: height 600 mm, size 110 to 160: height 500 mm)	B29745	B29	747	B29	749
Subframe, on castors (size 30 to 75: height 660 mm, size 110 to 160: height 560 mm)	B29746	B29	748	B29	750
Subframe, adjustable in height, height 130 mm, for example for units with fresh air filter	B33657	B33	659	B33	661
FDA conforming software AtmoCONTROL (FDA edition). Meets the requirements for the use of electronically stored data sets and electronic signatures as laid down in Regulation 21 CFR Part 11 of the US Food and Drug Administration (FDA). Base licence for the control of one unit. Respective IQ/OQ documents available in German and English language (without surcharge)			FDAQ1		
Integration of additional units (up to max. 31 units) into an already existent FDA-software licence			FDAQ2		
DAkkS calibration for one free-selectable temperature value according to method C (DKD-R 5-7)			E39696		
DAkkS calibration for further temperature values according to method C (DKD-R 5-7)			E39697		
IQ document with device-specific works test data, OQ/PQ check list as support for validation by customer	D00124				
IQ/OQ document with device-specific works test data for one free-selectable temperature value, incl. temperature distribution survey at Memmert for 9 measuring points (size 30), 27 measuring points (sizes 55 - 1060) to DIN 12880:2007-05. PQ check list as support for validation by customer. 305 € for further temperature values	D00125 D00127				
On-site IQ/OQ for a freely selectable temperature value, including temperature distribution survey for 9 measuring points (size 30), 27 measuring points (sizes 55 - 160) to DIN 12880: 2007-05 (excluding travel costs, not subject to discount, GER, AT, FR only)	DLQ100				

Accessories	30	55	75	110	160		
Extension of DLQ100 by an additional freely selectable temperature value (not subject to discount)			DLQ100A				
Individual on-site Performance Qualification (PQ)			DLQ100A DLQ200 S00311				
Maintenance UIS - carrying out and documentation according to Memmert maintenance plan (excluding travel costs, not subject to discount, GER, AT, FR only)	S00311						
Maintenance contract UIS - carrying out and documentation according to Memmert maintenance plan, minimum duration 3 years (excluding travel costs, not subject to discount, GER, AT, FR only)			S00311J				
Calibration of one freely selectable temperature value (excluding travel costs, not subject to discount, GER, AT, FR only)	of one freely selectable temperature value (excluding travel costs, not subject to discount, GER, AT, FR only)						
Calibration of an additional temperature value (not subject to discount) S00215							

PERSONAL NOTES

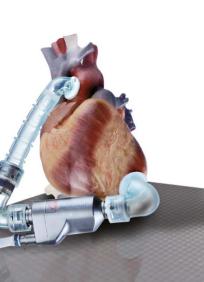
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Vacuum oven VO with TwinDISPLAY AtmoCONTROL software

Model sizes:
29 / 49 / 101
+20 °C to +200 °C
5 mbar to 1100 mbar
Accessories: lower pump chamber and energy-efficient vacuum pump

VACUUM OVEN VO The high-performance turbo dryer impresses with its many intelligent Memmert features for gentle drying and precise, rapid temperature control: digital pressure control, directly heated and individually controllable thermoshelves, and simple programming via ControlCOCKPIT or AtmoCONTROL software. Combined together, the speed-controlled vacuum pump and the vacuum oven VO are an unbeatable energy-efficient pairing. The pump fits neatly inside the matching lower chamber.

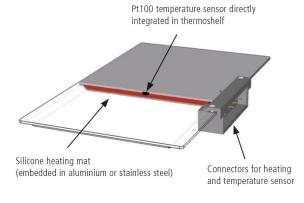






Unique precision: Memmert VO direct heating

Available only from Memmert: multi-level sensing and heating. For really short heating-up and processing times, heating is provided via individually positionable thermoshelves with integrated shelf heating and sensors. The separate control circuits react precisely to different loads or humidity levels and ensure the setpoint temperature is consistently maintained. Due to the direct contact between the heating and the chamber load, there is practically no loss of heat. Each thermoshelf can be calibrated individually.

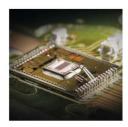


Removable thermoshelf with direct heating system and sensor

Multi-level sensing and heating

Optional vacuum pump saves around 70 % energy

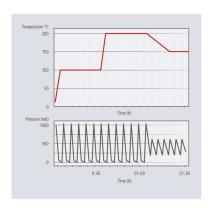
The speed-controlled chemically resistant Memmert vacuum pump is automatically detected by each vacuum oven VO. Thanks to intelligent speed control, it controls the setpoint with great precision. The energy efficiency is also obvious, with measurements showing energy savings of around 70 % in ramp mode compared with vacuum pumps that are not controlled; it is even possible to achieve higher savings at constant vacuum levels. The final vacuum level of up to 2 mbar favours a wide range of applications, while pump control (based on individual requirements) significantly extends the service life of membranes. If another vacuum pump or a central vacuum supply is connected, vacuum control is achieved via solenoid valves.



Turbo drying thanks to vacuum cycles

Digitally controlled vacuum cycles, during which the working chamber is intermittently vented at short intervals, can achieve further significant reductions in drying times. The AtmoCONTROL software makes it quick and easy to program ramps with different temperature and vacuum setpoints.





Example of ramp programming

Convenience in a package: the Premium Module

The basic version of the vacuum oven VO features a thermoshelf and two thermoshelf connectors (VO29: 1 thermoshelf connector). The Premium Module includes the option for switching to inert gas, a programmable, digitally controlled gas inlet with flow reduction; there is also the MobileALERT option with separate error messages for temperature and pressure as well as (depending on the appliance size) additional thermoshelves and thermoshelf connectors (see the technical data for details).

VACUUM OVENS VO

according to DIN 12880:2007-05, EN 61010-1 (IEC 61010-1)

Standard units are safety-approved and bear the test marks: C €







Interior:

Stainless steel interior, material 1.4404 (ASTM 316 L), hermetically welded, with removable mountings at the sides for cleaning, including thermoshelf guide bars, as well as mounting on top to avoid turbulences

Housing:

Textured stainless steel, rear zinc-plated steel, intuitively operated TwinDISPLAY (TFT colour displays) with touchscreen, safety glass door with inner bullet-proof glass and external anti-splinter

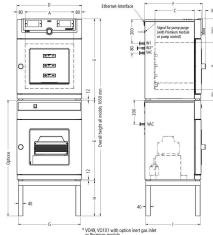
Mains cable with plug (German type) Connection:

Installation: 4 feet

Interfaces:







Model sizes/Descrip	tion			29	49	101
Stainless steel interior	Volume	approx. I		29 49		101
	Width	(A) mm		385		545
	Height	(B)	mm	305	385	465
	Depth	(C)	mm	250	330	400
	Distance between thermoshelves		mm	75	5	95
	Maximum load per oven	a	oprox. kg	40 6		0
	Max. number of thermoshelves		number	1 2		<u>)</u>
	Max. number of thermoshelves (with premium module)		number	2 4		1
	Max. loading per thermoshelf	kg		20		
Textured stainless	Width	(D)	mm	55	0	710
teel exterior	Height	(E)	mm	607	687	767
	Depth (without door handle, depth of handle +38 mm)	(F)	mm	400	480	550
	Safety glass door: Textured stainless steel frame with spring-loaded safety glass on inside and anti-splinter screen ESG on outside of door			•		
	Door Seal: Endless silicone profile seal				•	
Standard equipment	Thermoshelves – aluminium eloxadised , mat. 3.3547 (ASTM B209) – with integrated large-area heating including local temperature sensing (Pt100, 4-wire-circuit); individual overtemp. protection for each shelf. Further data see stainless steel number inner working chamber		number	1		
	Works calibration certificate (measuring point in the middle of the individual shelf for +160 °C at 20 mbar pressure): a separate certificate is prepared for each thermoshelf ordered and shipped together with the vacuum oven		°C	•		
Temperature	Temperature sensors Pt100 Class A in 4-wire circuit individually for each thermoshelf				•	
	Working temperature range		°C	at least 5 above ambient temperature to +200		
	Setting temperature range		°C	+20 to +200		ı
	Setting accuracy		°C	up to 99.9: 0.1 / from 100:		100: 0.
	Temperature variation in time (aluminium thermoshelf)		K	$\leq \pm 0.3$		
	Temperature uniformity (surface) at +160 °C/20 mbar (aluminium thermoshelf)		K	≤ ± 2.5		
Pressure (vacuum)	Vacuum connection with small flange DN16, and gas inlet with fresh air supply				•	
,	Digital electronic pressure control for a speed-controlled vacuum pump. Tubing for vacuum, air and inert gas are made of material 1.4571 (ASTM 316 Ti). Adjustable from 5 mbar up to 1100 mbar. Programmable, digitally controlled inlet for air				•	
	Pump control: optimised rinsing procedures for the pump membranes as well as signal output for pump ON/OFF				•	
	Rapid air intake for door opening without alteration of selected vacuum setpoint				•	
	Permitted final vacuum		mbar	0.01		
	Maximum leakage rate		bar/h	0.01		
Control technology	Digital over- and undertemperature monitor				•	
	Temperature monitoring band automatically linked to the setpoint (ASF)					
	Monitor relay for reliable heating cut-off in case of fault					
	Mechanical temperature limiter (TB)					
	meenamear temperature minter (10)				_	

Model sizes/Des	enpuon —			29	49	101	
Further data	module, total height: 1650 mm, see sketch of oven dimensions G/H/I) Width/Height/Depth			529/450/ 383 / 820	529/290/ 463	689/130 533	
Da alaina III	Electrical load (maximally equipped) at 230 V, 50/60 Hz approx. W				2020	2420	
Packing data	Net weight approx. kg Gross weight (packed in carton) approx. kg				83 104	110 135	
	Packed dimensions (Width, Height, Dep					830/10 800	
	Net weight pump module without/with	<u> </u>					
	Gross weight pump module without/with	· ·	approx. k approx. k		30/46 51/67	41/5 66/8	
	Packed dimensions pump module (Wid	· ' '	approx. m		70/590	830/10 800	
Order No. Vacu		,		V029			
					1043	VO10	
)ptions			29	49		101	
remium module: sizes 49/101), an	comprises the inert gas inlet (only size 49 a additional thermoshelf (sizes 49/101)	nd 101), extra connectors for thermoshelves, 1 (size 29), 2		T5			
- 20 mA current	loop interface (requires option T5)	Temperature actual value (0 to 210 °C = $4 - 20$ mA)	-		V3		
Temperature of a Pt100 sensor positioned flexibly in chamber for external temperature monitoring - price per			V6	V6			
otential-free con	tact (24 V/2 A) with socket, for combination	sensor error message (e.g. supply failure, sensor fault, fuse)		Н6	H6		
	fication by SMS in case of any error or alarm	· · · ·		C3			
MobileALERT for 2 ption T5)	2 alarm notifications; notification by SMS. ter	nperature and vacuum alarm (only in connection with	-		C4		
	certificate for one (freely selectable) temper	ature and pressure value (per thermoshelf) according to		D00116	D00116		
.ccessories				29	49	10°	
	minium eloxadised material WSt. 3.3547 (/	ASTM B209) with integrated large-area heating including loca	al temperature sensino				
Thermoshelf - aluminium eloxadised material WSt. 3.3547 (ASTM B209) with integrated large-area heating including local temperature sensing (Pt100, 4-wire-circuit); individual overtemp. protection for each shelf MLOP (Multi-Level-Overtemperature-Control) and calibration certificate Thermoshelf - stainless steel material 1.4404 (ASTM 316 L) for especially corrosive material with integrated large-area heating including local				500741		B007	
temperature sensing (Pt100, 4-wire-circuit); individual overtemp. protection for each shelf MLOP (Multi-Level-Overtemperature-Control) and calibration certificate Subframe, tubular steel, black enamelled (for stacking unit consisting of vacuum oven and pump module, total height: 1650 mm, see "further data"				B00733		B007	
and sketch of oven dimensions)				.a E02030		E020	
Works calibration certificate for 3 temperatures: +50, +100, +160 °C at 20 mbar pressure. Price per thermoshelf Guarantee extension by 1 year					D00115 GA2Q5		
loise-insulated va	acuum pump module without pump (exterio	or dimensions and -material No. s. vacuum oven) with antivib		ie PM29	PM49	PM1	
	1 17 3 3	ss door. Socket, signal cable and connecting hose to the vacu	um oven	PMP29		PMP1	
Noise-insulated vacuum pump module, as above, however with built-in pump, 230 V, 50/60 Hz Signal cable (3 m) for control of rotation speed and optimising pump performance by demand-controlled activation of purge of Memmert pump (not required with pump module)					PMP49 B39410	PIVIPI	
· · · · · · · · · · · · · · · · · · ·		incl. optimised connection accessories (partially stainless stee	el), (not required with		B04026		
Vacuum pump with chemically resistant 4x diaphragm, pump capacity at atm. pressures: approx. 50 Nl./min = 3,0 m ³ /h and autom. purge control, 230 V, 50 Hz. Max. guarantee period 2 years (requires acessories B39410 and B04026)				ol,	E07509		
USB-Ethernet adapter					E06192		
	on cable 5 m for computer interface				E06189		
USB User-ID stick (with User-ID licence): Oven-linked authorisation licence (User-ID-programme) on Memory-stick, prevents undesired manipulation by unauthorised third parties. When reordering please specify serial number				on	B33170		
FDA conforming software AtmoCONTROL (FDA edition). Meets the requirements for the use of electronically stored data sets and electronic signatures as laid down in Regulation 21 CFR Part 11 of the US Food and Drug Administration (FDA). Base licence for the control of one unit. Respective IQ/OQ documents available in German and English language (without surcharge)				FDAQ1			
Integration of additional units (up to max. 31 units) into an already existent FDA-software licence				FDAQ2			
IQ document with device-specific works test data, OQ/PQ check list as support for validation by customer					D00124		
IQ/OQ document with device-specific works test data for one free-selectable temperature and vacuum value, incl. temperature distribution survey at Memmert for 5 measuring points per thermoshelf to DIN 12880:2007-05. PQ check list as support for validation by customer valid for one thermoshelf; dito further thermoshelves, price on demand. 360 € for further temperature and vacuum values				/ at	D00117		
On-site IQ/OQ for a freely selectable temperature and pressure value of a thermoshelf, including temperature distribution survey for 5 measuring points to DIN 12880: 2007-05 (excluding travel costs, not subject to discount, GER, AT, FR only)				DLQ106			
Extension of DLQ106 by an additional freely selectable temperature and pressure value (each thermoshelf) (not subject to discount)					DLQ106A		
Extension of DLQ106 by a further thermoshelf for a freely selectable temperature and pressure value (not subject to discount)					DLQ1067		
Individual on-site Performance Qualification (PQ) Maintenance VO - carrying out and documentation according to Memmert maintenance plan (excluding travel costs, not subject to discount, GER,				,	DLQ200 S00320		
AT, FR only) Maintenance contract VO - carrying out and documentation according to Memmert maintenance plan, minimum duration 3 years (excluding travel				el	\$00320J		
	to discount, GER, AT, FR only) freely selectable temperature value (exclud	ing travel costs, not subject to discount, GER, AT, FR, only)			5003203		
Calibration of one freely selectable temperature value (excluding travel costs, not subject to discount, GER, AT, FR only) Calibration of an additional temperature value (not subject to discount)					S00205 S00215		
Calibration of an additional temperature value (not subject to discount) Calibration of one freely selectable temperature and pressure value (excluding travel costs, not subject to discount, GER, AT, FR only)					S00213		

B 4 0	$V\Delta R$	

TwinDISPLAY ControlCOCKPIT with two TFT displays
AVAILABLE APPLIANCES
HPPeco / ICHeco / ICH / HCP / UNplus / UFplus / UF TS / UNpa / VO / INplus / IFplus / ICO / IPPecoplus / IPPplus / ICPeco / ICP / UNmplus / UFmplus / INmplus / IFmplus / SNplus / SFplus / ICOmed
Two high-resolution TFT colour displays with touch-sensitive buttons for selection of functions
Available parameters on the Control COCKPIT: All parameters of the SingleDISPLAY and device-specific parameters like relative humidity, illumination and CO_2
Two Pt100 sensors DIN class A in a 4-wire circuit for mutual monitoring, taking over functions in case of an error
HeatBALANCE function for application specific adjustment of heat output distribution (balance) between the upper and lower heating groups in an adjustment range between -50 % and +50 % (not valid for models 30, HPP110eco, IPP110ecoplus, ICPeco, ICP, ICHeco, ICH)
AtmoCONTROL software ¹⁾ on a USB stick for programming, managing and transferring programmes via Ethernet interface or USB port
ControlCOCKPIT with USB port for uploading programmes, reading out protocol logs, activating the User-ID function
Displaying of already logged protocol data on the ControlCOCKPIT (max 10,000 values correspond to approx. 1 week)
Ethernet interface on the rear of the appliance for reading out the protocol log and for uploading programmes and for online logging
Multiple overtemperature protection: Electronic temperature monitoring TWW/TWB (protection class 3.1 or 2 resp. 3.3 for units with active cooling) and mechanical temperature limiter TB (protection class 1) acc. to DIN 12880, AutoSAFETY automatically adjusts to the set value within a freely adjustable tolerance range. Setting individual MIN / MAX values for over/undertemperature and also for all other parameters such as relative humidity, CO ₂
h integrated auto-diagnostic system
sistant, robust and durable; rear of zinc-plated steel

High-temperature connectors on the rear of the appliance for single-phase power connection according to country specific systems and IEC standards

Internal data logger with a storage capacity of at least 10 years

German, English, French, Spanish, Polish, Czech, Hungarian language settings available on the ControlCOCKPIT

Digital backwards counter with target time setting, adjustable from 1 minute to 99 days

The SetpointWAIT function guarantees that the process time does not start until the set temperature is reached at all measuring points – optional for temperature values recorded by the freely positionable Pt100 sensors inside the chamber

Adjustment of three calibration values for temperature and additional appliance specific parameters directly at the ControlCOCKPIT

¹⁾ As a manufacturer, Memmert GmbH + Co. KG clearly labels its devices, which are medical devices in the sense of the European legislation. The AtmoCONTROL software is not a medical device.

All Memmert medical devices can be used for their purpose without the software AtmoCONTROL. AtmoCONTROL is only intended for reading the data logging in conjunction with Memmert GmbH + CO. KG medical devices.

SOFTWARE AtmoCONTROL

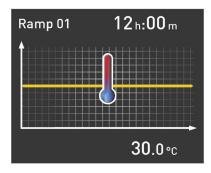
AtmoCONTROL

The innovative control and logging software

Parameters such as temperature and humidity as well as the process time can be set directly at the ControlCOCKPIT. Ramp programming is done via the control and logging software AtmoCONTROL.

Drag, drop & go!

Numerical and graphic programming of complex processes is a thing of the past. Today, programming is done via AtmoCONTROL by means of the mouse or touchpad on your notebook. Even the most complex ramp programmes are created within minutes. Simply drag & drop the graphical symbols for the desired parameters to the input field and change the values according to your wishes with a mouse click.



Programme functions for appliances with SingleDISPLAY and TwinDISPLAY

- Reading out, managing and organising the data logger
- Saving the log memory in various formats
- Online monitoring of up to 32 connected appliances
- Optical alarms when the alarm limits individually set at the ControlCOCKPIT are exceeded
- Automatic alarm to one or several e-mail addresses

Additional functions for appliances with TwinDISPLAY

- Intuitive programming and archiving of ramps and programme sequences
- Synchronous visualisation of the created programme sequence during programming
- Application-specific repeat functions (loops) can be inserted within a temperature control programme in any place
- Simple creation of repeating weekly programmes
- Programming, managing and transferring programmes via Ethernet interface or USB port



Device Modifications - Proven and Good

The perfect extension for your Memmert appliance

Our mission at Memmert is to provide you with the best possible solution for your individual application. With the increasing complexity of customer processes, a custom-fit modification of our appliances has many advantages for your application. Through modifications, process and set-up times can be significantly reduced or errors in the application can be completely ruled out by monitoring devices. Even small measures, such as individually adapted accessories, have a noticeable influence on the ergonomics and user-friendliness in the operation of the appliance.

You as a customer have the best ideas - and often already have a specific idea of how our products can be better used in your working environment.

Tell us about your thoughts and let us create an individual solution together with you! Please contact us and call us at +49 9122-925-0 or send us an email to sonderbau@memmert.com.

The Memmert customisation department team is looking forward to hearing from you!

Versatile modifications for our standard appliances



Mechanics

- Customised interior fittings
- Individual entry ports in all sizes and shapes
- Telescopic slide pull-outs for ergonomic loading



Electronics

- Extended parameter monitoring e.g. by means of additional measuring sensors
- · Optical and acoustic process monitoring e.g. by means of a traffic light system



Software

- · Additional interfaces for data evaluation
- Individual temperature, humidity and CO₂ parameters



Accessories

- Tailor-made subframe and stacking options
- · Modified grids and shelves
- Individual air filters

CUSTOMER SPECIFIC SOLUTIONS

Customised solutions for your requirements

Our expertise as a development partner in plant and project business

The Memmert customisation department has been active in the project business for over 20 years now and has proven itself in countless projects as a strong and reliable partner. The experts in customisation benefit from two aspects: Access to the complete capacities of an ultra-modern and specialised production line, as well as the entire technical know-how of the Memmert company in designing climate and temperature control appliances. Combined with the experience of our project managers, the Memmert customisation department is also able to find a solution for the most complex requirements.

Special sizes

Does your product not fit into a standard unit? We build appliances to measure! Whether you need more volume in the interior or there is not enough space for installation at the installation location, we have the expertise to design your appliance individually. Ask us!

Process and plant integration

Integrate our technology seamlessly into your plant or your work organisation. We will find the right solution together for your process integration:

- · Preparation for integration into your plant
- Integration of your processes into our appliances
- Inclusion of customer-specific installations
- Interface for semi-automatic assembly

Project business

Are you a project developer with ideas for innovative products and looking for a strategic cooperation? Take advantage of our know-how and manufacturing capacities for your project. Our customisation department will be pleased to hear from you!







CLIMATE CHAMBERS

CONSTANT CLIMATE CHAMBERS HPPec

HUMIDITY CHAMBERS HCP

CLIMATE CHAMBERS ICHeco / ICH

ENVIRONMENTAL TEST CHAMBERS CTC / TTC

HEATING AND DRYING OVENS

UNIVERSAL OVENS U

PASS-THROUGH OVENS UF TS

PARAFFIN OVENS UNpa

VACUUM OVENS VO

INCUBATORS

INCUBATORS |

CO, INCUBATORS ICO

COMPRESSOR-COOLED INCUBATORS ICPeco / ICP

PELTIER-COOLED INCUBATORS IPPeco

MEDICAL DEVICES

INIVERSAL OVENS IIm

ICUBATORS Im

STERILISERS S

CO, INCUBATORS ICOmed

BLANKET WARMERS IFbw

WATERBATHS

VATERBATHS WTB





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