



3M™ 600 Series Headtops HT-629



Care and Maintenance

The solution for welders needing a welding shield with a wide-view clear visor beneath. The 90 x 110mm holder hinges down for easy access. Conventional or auto-darkening filters can be fitted.

To maintain protection levels, optimise the effective lifetime of the system and avoid the additional cost of replacement, it is extremely important to carry out regular checks and maintenance on Powered and Supplied Air Respirators.

Before Use

- Inspect Comfort Band – remove and replace if necessary
- Inspect Face Seal – ensure it is free from holes or tears
- Ensure shield angle and head harness size are correctly set
- Ensure Pivot Nuts are secure
- Ensure Welding Filter and Cover Lenses are correctly fitted and undamaged
- Ensure correct shade setting is selected
- Inspect Head Harness and Air Duct
- Ensure all parts are free from cracks and splits
Replace if necessary

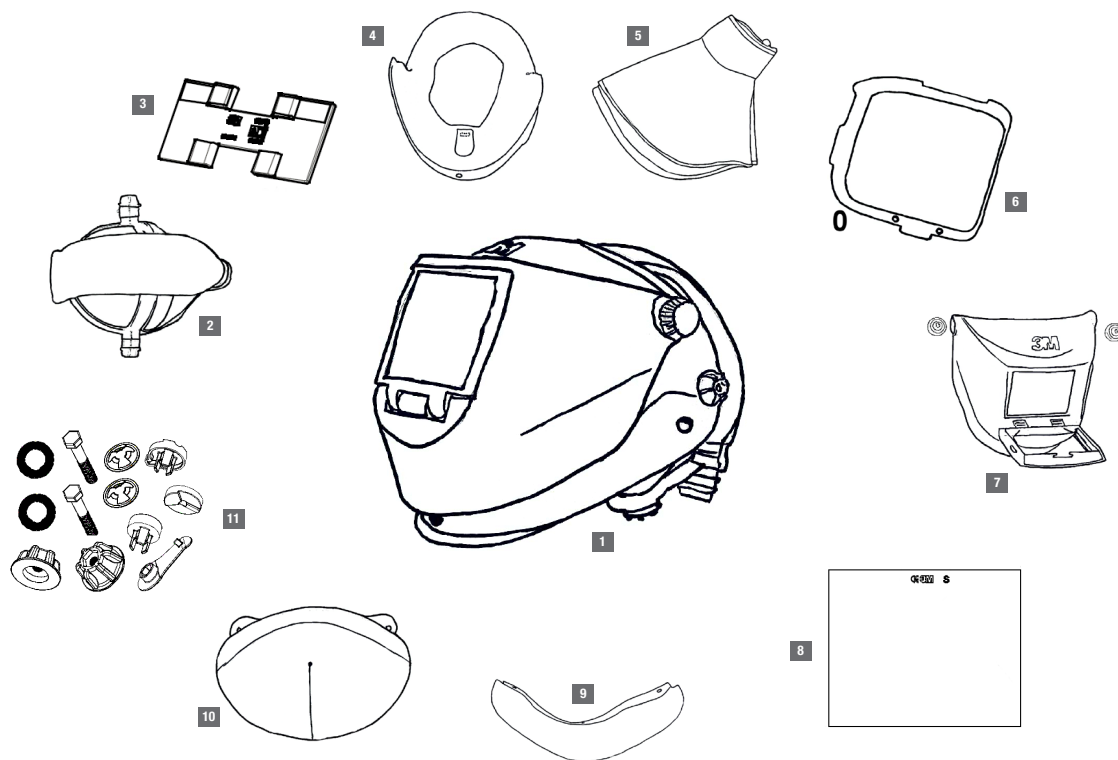
After Use

- Clean with cloth dampened with a mild solution of water and liquid household soap
- Disinfect surfaces with 3M™ 105 Wipes
- Store in a dry, clean area / locker away from direct sunlight, high temperatures and solvents

Monthly

- Carry out all 'Before Use' inspections and create record of this monthly check for the visor

**REPLACE ALL DAMAGED PARTS IMMEDIATELY TO
ENSURE CORRECT LEVELS OF PROTECTION**



		3M Part Number
1	HT-629 Welding Visor Headtop	HT-629
2	600 Series Airduct Harness Assembly	HNS-14
3	Comfort Bands - 600 Series (pair)	CMF-09
4	Faceseal	FSL-22
5	Proban™ Welding Cape	WLD-12
6	Visor Shade 0	VIS-21
7	Welding Overvisor	WLD-08
8	90 x 110mm Outer Cover Lens	WLN-13
9	Leather Neck Extension	WLD-11
10	Leather Head Cover	WLD-15
11	Pivot screws spares kit	528772
	Lens retainer spring	WLD-13

	Auto Darkening Welding Filter	WF-340
	Visor anti-mist kit 111	530-19-16P
	Disinfectant wipes 105	3M 105
	Breathing Tube – General Purpose Polyurethane	008-00-42P3
	Breathing Tube – Heavy Duty Rubber	008-00-41P3
	Protective cover for breathing tubes	008-08-00P3

Ordering Consumables, Repair Parts and Accessories

To request a quote or place an order for these items, please contact your 3M Approved Distributor.

Further Information and Advice

If you require additional guidance on the Care and Maintenance of your 3M Powered and Supplied Air Equipment, please contact the Helpline or your local 3M representative.



Occupational Health & Environmental Safety Group

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