3M™ HT-401 / HT-402
Visors
Care and Maintenance

HT-401 Fully maintainable face shield with acetate visor. Combines face, eye and respiratory protection.
HT-402 Fully maintainable face shield with polycarbonate visor. Combines face, eye and respiratory protection.

To maintain protection levels, optimise the effective lifetime of the system and avoid the additional cost of replacement, it is extremely important to carry out regular checks and maintenance on Powered and Supplied Air Respirators.

Before Use

- Inspect Comfort Band
  Remove and replace if necessary

- Inspect Face Seal and Visor. Ensure they are undamaged (free from splits or tears). Replace if necessary

- Ensure Pivot Nuts are secure

- Replace Visor peel-off (if used)

Monthly

- Carry out all the 'Before Use' inspections and create record of this monthly check for the visor

- Inspect Head Harness and Air Duct Ensure all parts are free from cracks and splits. Replace if necessary

After Use

- Clean with cloth dampened with a mild solution of water and liquid household soap

- Disinfect surfaces with 3M™ 105 Wipes

- Store in a dry, clean area / locker away from direct sunlight, high temperatures and solvents

Ordering Consumables, Repair Parts and Accessories

To request a quote or place an order for these items, please contact your 3M Approved Distributor.
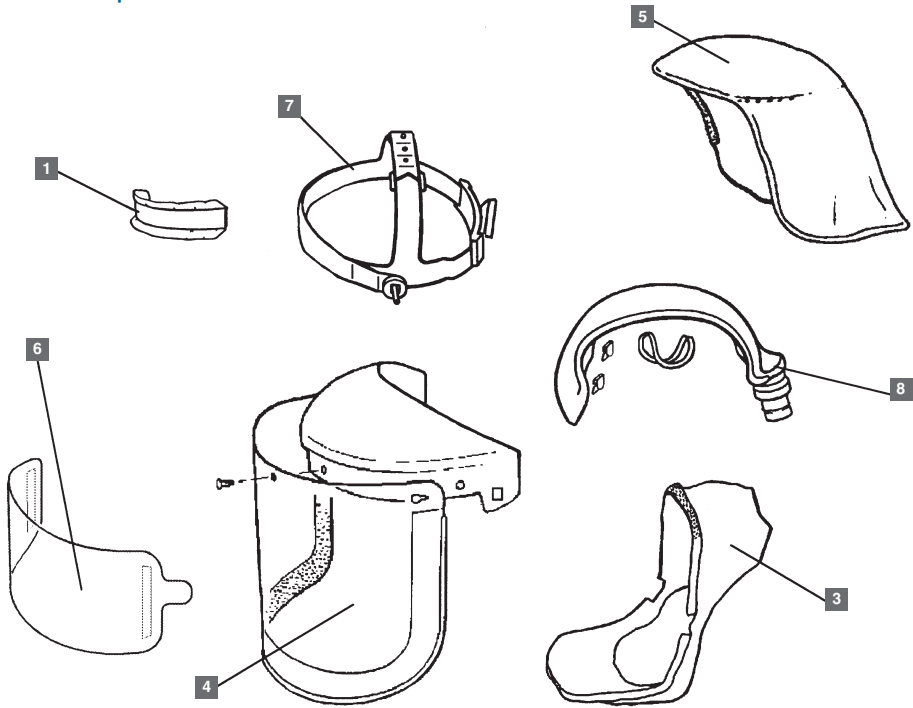
Further Information and Advice

If you require additional guidance on the Care and Maintenance of your 3M Powered and Supplied Air Equipment, please contact the Helpline or your local 3M representative.

3M Health and Safety Helpline

0870 60 800 60 (UK)
1 800 320 500 (Ireland)

		3M Part Number
	HT-401 Clear Visor-Acetate	049-00-57P
	HT-402 Clear Visor-Polycarbonate	049-00-56P
3	Face & head seal	049-02-11P5
4	Visor - acetate (with fixing stud)	049-23-01P5
4	Visor - polycarbonate (with fixing stud)	049-23-00P5
1	Comfort band	049-18-02P1
5	Head Cape/Overhood	300-07-42P
6	Peel-off visors	4002226-0P
	Visor anti-mist kit 111	530-19-16P
	Disinfectant wipes 105	3M 105
7	Head Harness	22022024-0P
8	Air Duct Kit	049-06-69P
	Breathing Tube – General Purpose Polyurethane	008-00-42P3
	Breathing Tube – Heavy Duty Rubber	008-00-41P3
	Protective cover for breathing tubes	008-08-00P3

REPLACE ALL DAMAGED PARTS IMMEDIATELY TO ENSURE CORRECT LEVELS OF PROTECTION